

**Sasolwax**

# Overdipping Wax

## Sasolwax KTM 17

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### **Universal overdipping wax suitable for all candle diameters**

**Application:**

*KTM 17* is suitable for automatic dipping machines as well as for dipping by hand.

According to the intensity of colour requested 0.5 - 2 % of pigment colours should be added to the dipping wax.

For a smooth and glossy finish dipping twice is recommended.

**Characteristics:**

*KTM 17* is a low viscosity overdipping wax which coats the candle core evenly with a smooth, glossy finish which is firm to the touch.

A glossier finish can be achieved by shortening the open time.

Due to its special composition, *KTM 17* can also be used successfully as an overdipping wax for 100 % stearic acid candles.

**Working Conditions:**

In order to obtain an optimum gloss the raw candles should be at room temperature before the dipping process commences.

If the candle is too cold the gloss effect will be reduced.

We recommend the following dipping conditions:

Temperature of dipping bath: 78 - 82 °C

Open time: 4 - 6 s

Temperature of cooling bath (water): 15 - 18 °C